



# CERTIFICATE

Welding of railway vehicles and  
components according to EN 15085-2

ZE-16083-01-00-EN15085-2017.0136.005

DVS ZERT GmbH hereby certifies that the welding company

**Reinhard Tweer GmbH**  
**Krackser Straße 191**  
**33689 Bielefeld-Sennestadt**  
**Germany**

fulfills the requirements  
for the scope according to

**EN 15085-2 classification level CL1**  
**in the type of activity P**

in the range indicated in the annex.

validity: 2022-06-02 until 2025-06-11

Düsseldorf, 2022-06-02  
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) HANS

  
Dipl.-Ing. GURSCHKE  
Head of certification body

## Scope of the certificate

ZE-16083-01-00-EN15085-2017.0136.005

### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
136	11, 2.2, 3.1, 5	t = 3 - 60 mm	BW

### Area of Application:

- New build of components for railway vehicles
- assemblies: finishing welding on castings

### Responsible welding coordinator(s):

Markus Haupt, IWE

born: 1995-07-05

### 1st deputy(ies) of the responsible welding coordinator(s):

Wolfgang Nolte, EWE [external]

born: 1957-03-26

### Others deputies:

Uwe Nickel, Level B (IWS)

born: 1966-01-03

### Remarks:

The welding coordinator Wolfgang Nolte is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

### Register no.:

DVSZERT/15085/CL1/136/17/3

### General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.