



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2017.0136.008

DVS ZERT GmbH hereby certifies that the welding company

**Reinhard Tweer GmbH
Krackser Straße 191
33689 Bielefeld-Sennestadt
Germany**

fulfills the requirements
for the scope according to


**EN 15085-2 classification level CL1
in the type of activity P, S**

in the range indicated in the annex.

validity: 2025-06-12 until 2028-06-11

Düsseldorf, 2025-04-14
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) HANS


Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

ZE-16083-01-00-EN15085-2017.0136.008

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
136	11, 2.2, 3.1, 5	t = 3 - 60 mm	BW

Area of Application:

- New build of components for railway vehicles
- Finishing welding of steel castings
- Purchase and supply of welded components

Responsible welding coordinator(s):

Markus Haupt, IWE

born: 1995-07-05

1st deputy(ies) of the responsible welding coordinator(s):

Uwe Nickel, Level B (IWS)

born: 1966-01-03

Others deputies:

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Remarks:

Register no.:

DVSZERT/15085/CL1/136/17/3

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.