



# CERTIFICATE

Welding of railway vehicles and  
components according to EN 15085-2

ZE-16083-01-00-EN15085-2017.0136.006

DVS ZERT GmbH hereby certifies that the welding company

**Reinhard Tweer GmbH  
Krackser Straße 191  
33689 Bielefeld-Sennestadt  
Germany**

fulfills the requirements  
for the scope according to

**EN 15085-2 classification level CL1  
in the type of activity P, S**

in the range indicated in the annex.

validity: 2023-05-12 until 2025-06-11

Düsseldorf, 2023-05-12  
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) HANS

  
Dipl.-Ing. GURSCHKE  
Head of certification body

## Scope of the certificate

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### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
136	11, 2.2, 3.1, 5	t = 3 - 60 mm	BW

### Area of Application:

- New build of components for railway vehicles
- Assemblies: Cast steel components for axle bearings, pivot cups, torque arms, coupling carriers, coupling bodies, bearing blocks, yaw dampers, brake levers, suspension eyes
- Purchase and supply of welded components

### Responsible welding coordinator(s):

Markus Haupt, IWE

born: 1995-07-05

### 1st deputy(ies) of the responsible welding coordinator(s):

Uwe Nickel, Level B (IWS)

born: 1966-01-03

### Others deputies:

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### Remarks:

#### Register no.:

DVSZERT/15085/CL1/136/17/2A1

### General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.